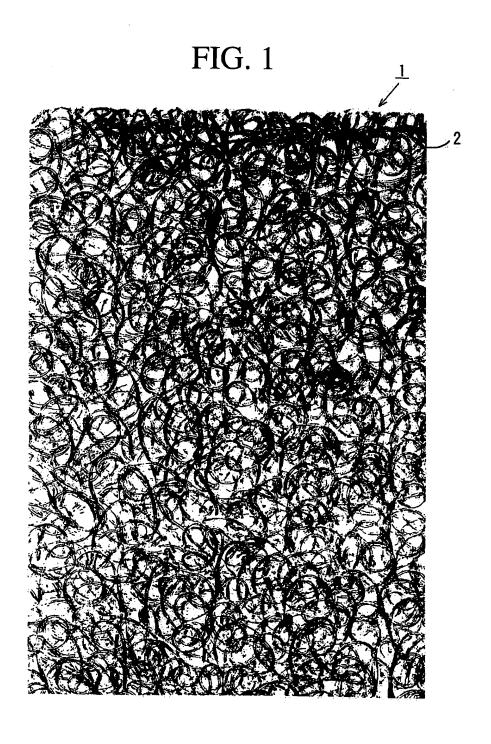
Serial No. 10/541,550 Inventor: Sadao Nishibori





REPLACEMENT SHEET

Inventor: Sadao Nishibori

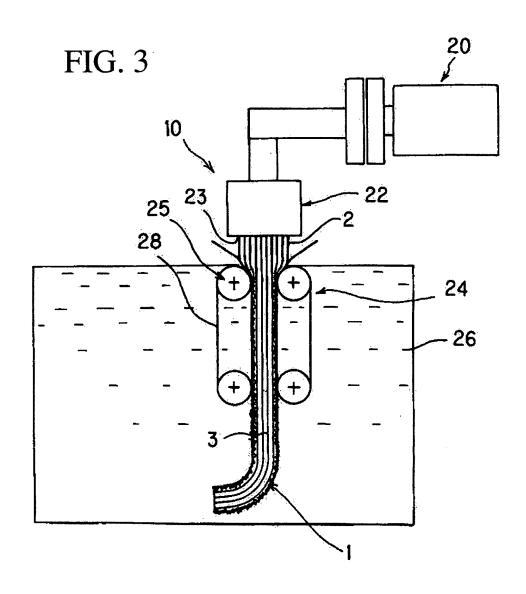
Title: System For Producing Resin Molded Article with Spring Structure

FIG. 2(A) FIG. 2(B)

FIG. 2(C)

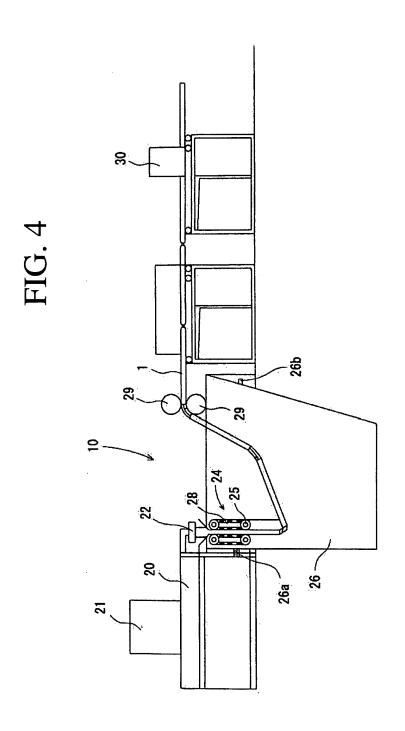
REPLACEMENT SHEET

Inventor: Sadao Nishibori



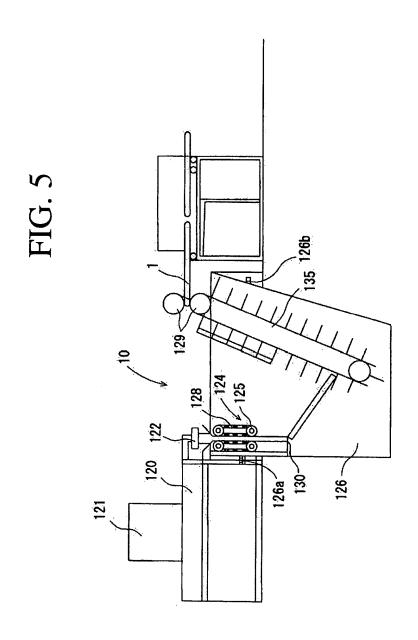
REPLACEMENT SHEET

Inventor: Sadao Nishibori



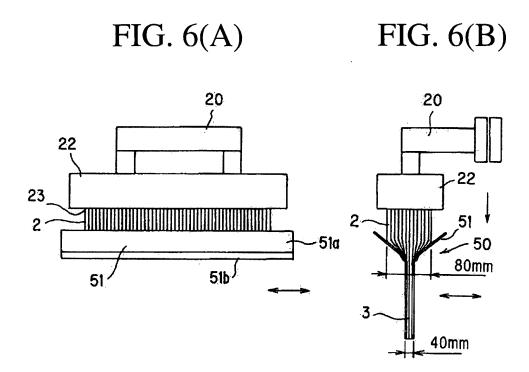
REPLACEMENT SHEET

Inventor: Sadao Nishibori



REPLACEMENT SHEET

Inventor: Sadao Nishibori



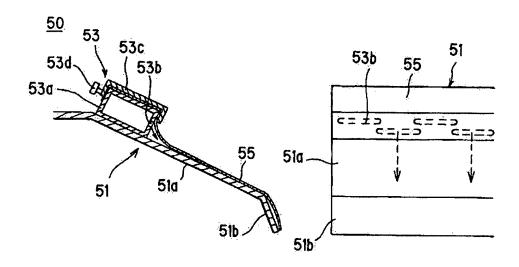
REPLACEMENT SHEET

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Title: System For Producing Resin Molded Article with Spring Structure

FIG. 7(A)

FIG. 7(B)



Serial No. 10/541,550 Inventor: Sadao Nishibori

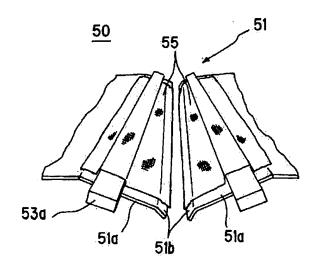


FIG. 8(A)

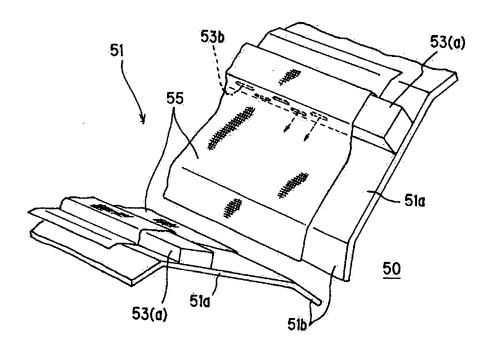
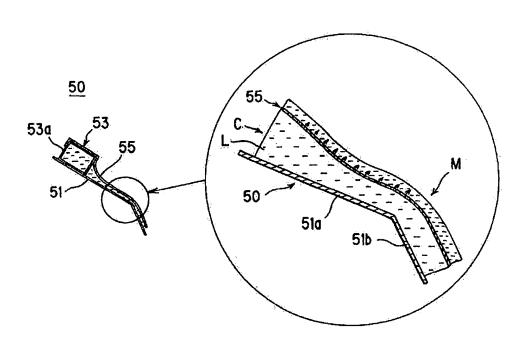


FIG. 8(B)

REPLACEMENT SHEET

Inventor: Sadao Nishibori

FIG. 9

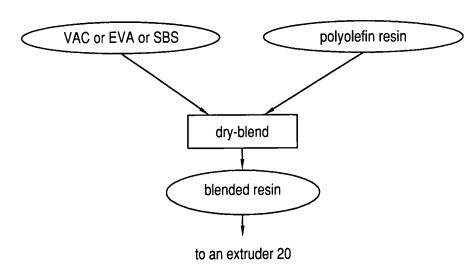


REPLACEMENT SHEET

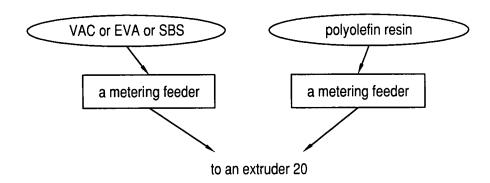
Inventor: Sadao Nishibori

FIG. 10

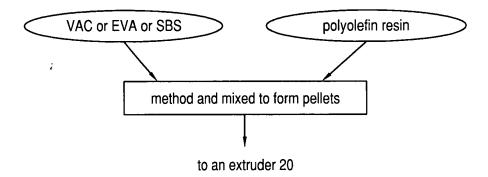
Method 1



Method 2

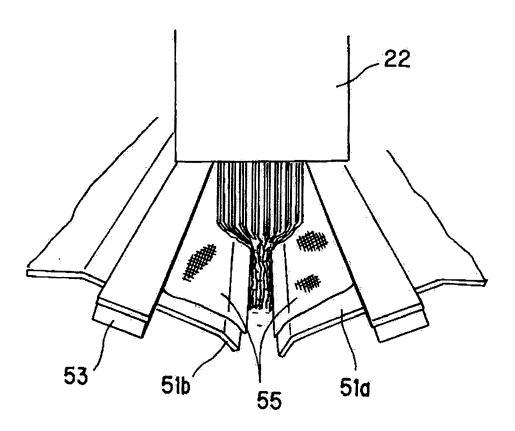


Method 3



Serial No. 10/541,550 Inventor: Sadao Nishibori

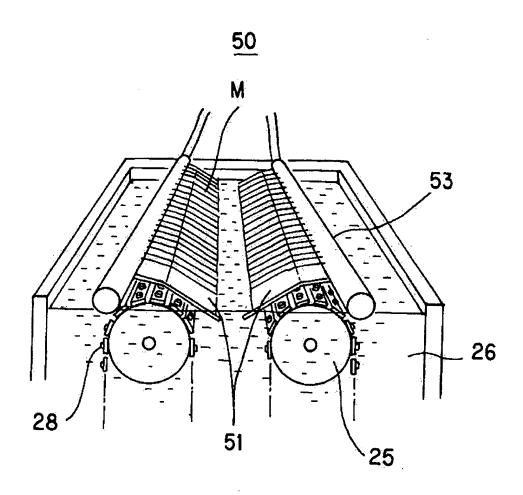
FIG. 11



Serial No. 10/541,550

Inventor: Sadao Nishibori

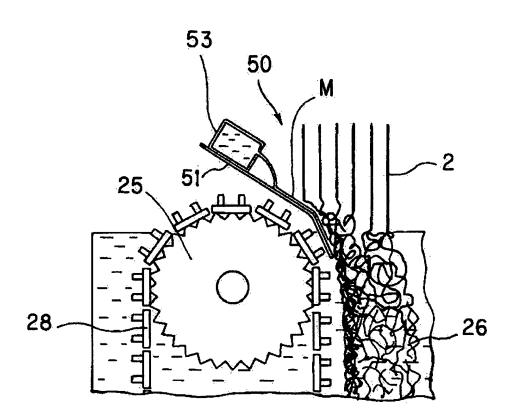
FIG. 12



Serial No. 10/541,550

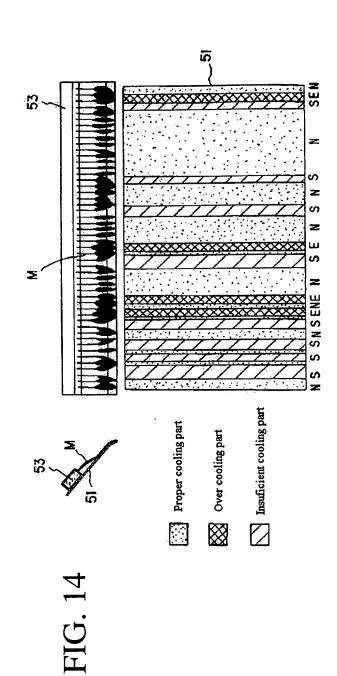
Inventor: Sadao Nishibori

FIG. 13



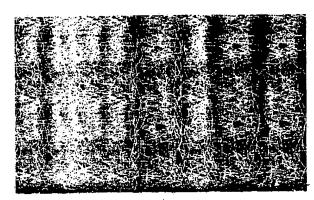
REPLACEMENT SHEET

Inventor: Sadao Nishibori



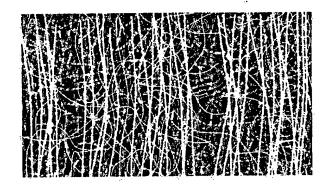
Serial No. 10/541,550 Inventor: Sadao Nishibori

FIG. 15(A)



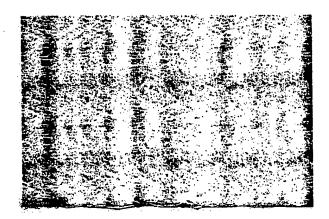
Undulated surface of Products

FIG. 15(B)



Pattern ① of filaments' locus on the surface of Products

FIG. 15(C)



Pattern ② of filaments' locus on the surface of Products

REPLACEMENT SHEET

Inventor: Sadao Nishibori

Title: System For Producing Resin Molded Article with Spring Structure

FIG. 16(A)

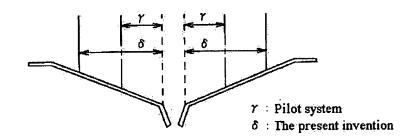


FIG. 16(B)

FIG. 16(C)

Fusion of adjacent loops or curls is separated.